SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

   Trade name  
   Neutra grinding liquid EP770

   Product no.  
   -

   REACH registration number  
   Not applicable

   Other means of identification

1.2. Relevant identified uses of the substance or mixture and uses advised against

   Relevant identified uses of the substance or mixture  
   Ready to use grinding liquid

   The full text of any mentioned and identified application categories are given in section 16

1.3. Details of the supplier of the safety data sheet

   Company and address  
   Inelco Grinders A/S
   Industrivej 3
   9690 Fjerritslev
   Tlf: 96 50 62 33

   E-mail  
   info@inelco-grinders.com

   SDS date  
   16-12-2012

   SDS Version  
   1.0

1.4. Emergency telephone number

   Use your national or local emergency number

   See section 4 “First aid measures”

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

   This product is not classified as dangerous.

2.2. Label elements

   Hazard pictogram(s)  
   -

   Signal word  
   -

   Hazard statement(s)  
   -

   Identity of the substances primarily responsible for the major health hazards  
   -

   Safety statement(s)  
   General  
   -
   Prevention  
   -
   Response  
   -
   Storage  
   -
   Disposal  
   -

2.3. Other hazards

   Additional labelling  
   Safety data sheet available on request.

   Additional warnings  
   -

   VOC
According to EC-Regulation 1907/2006 (REACH)

DPD/DSD Classification

SECTION 3: Composition/information on ingredients

3.1/3.2. Substances

The product contains no substances which at their given concentration, are considered to be hazardous to health.

(*) See full text of H/R-phrases in chapter 16. Occupational limits are listed in section 8, if these are available.

Other informations

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In case of an accident: Contact a physician or the emergency room - bring the label or the safety data sheet. Contact a physician, if there is doubt about the injured persons condition, or the symptoms continuous. Do not ever give the unconscious person water or alike.

Inhalation

Lead the person into fresh air and keep the person under watch.

Skin contact

Remove contaminated clothing and shoes at once. If there has been contact to some skin, wash is thoroughly with water and soap. Skin cleansing remedies can be used. DO NOT use solvents or a thinner.

Eye contact

Remove contact lenses. Flush eyes immediately with plenty of water (20-30 °C), until irritation cease and for at least 15 min.

Ingestion

Give the person plenty to drink and keep the person under watch. If fainting: Contact a physician immediately and bring along this security datasheet or the label from the product. Do not induce vomiting, unless recommended by the physician. Lower the persons head, so that vomit do not run back into the mouth or throat.

Burns

Rinse with water until the pain stops and continue for 30 minutes.

4.2. Most important symptoms and effects, both acute and delayed

Non specific.

4.3. Indication of any immediate medical attention and special treatment needed

Non specific.

Information to medics

Bring this safety data sheet.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Recommendation: alcohol resistant foam, carbonic acid, powder, fog. Usage of a water beam is forbidden, since it can spread the fire.

5.2. Special hazards arising from the substance or mixture

If the product gets exposed to high temperature, as in case of a fire, dangerous demolition products gets created. These are: Carbon oxides. A thick black fog will develop in case of fire. If delaying the decomposition products, a danger to ones health is at risk. Fire fighters should use proper protection gear. A closed container, which is exposed to fire, should be cooled with water. Do not allow the water from the fire extinction run into sewer systems and water streams.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid inhalation of damps from wasted substances.

6.2. Environmental precautions
No specific demands.

6.3. Methods and material for containment and cleaning up
Sweep up spills carefully. Use water sprays or ventilated evacuation systems to prevent dust. If possible, clean with cleaning supplies. Solvents should be avoided. Use sand, sawdust, earth, vermiculite, diatomaceous earth to contain and collect non-combustible absorbent materials and place in container for disposal, according to local regulations.

6.4. Reference to other sections
See section 13 regarding handling of waste. See section on 'Exposure controls/personal protection' for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
See section on 'Exposure controls/personal protection' for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities
Always store in the same container as the original material.

Storage temperature
Frost-free, max storage 35°C.

7.3. Specific end use(s)
This product should only be used for applications described in Section 1.2

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL
No data available

DNEL / PNEC
No data available.

8.2. Exposure controls
In case the product is used in a standard fashion, no control is necessary.

General recommendations
Smoking, consumption of food and liquids as well as storage of tobacco, foods and liquids, is not allowed in the room.

Exposure scenarios
If there is an appendix to this safety data sheet, the indicated exposure scenarios must be complied.

Exposure limits
No limits on explosion exits, for the content of the substances in this product.

Appropriate technical measures

Hygiene measures
When taking breaks, while using this product, and when work sub seeds, all exposed areas of the body has to be washed.

Measures to avoid environmental exposure
No specific demands.

Individual protection measures, such as personal protective equipment

Generally
Only CE-marked personal protection equipment should be used.

Respiratory Equipment
No specific demands.

Skin protection
No specific demands.

Hand protection
Recommended: Nitrile rubber. Breakthrough time: 480 minutes, or similar gloves.

Eye protection
Safety goggles recommended where eye contact is possible.

SECTION 9: Physical and chemical properties
According to EC-Regulation 1907/2006 (REACH)

**9.1. Information on basic physical and chemical properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Green</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Weak</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Density (g/ml)</strong></td>
<td>1</td>
</tr>
<tr>
<td><strong>Phase changes</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Melting point (°C)</strong></td>
<td>&lt;0</td>
</tr>
<tr>
<td><strong>Boiling point (°C)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Vapour pressure (mm Hg)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Data on fire and explosion hazards</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Flashpoint (°C)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Ignition (°C)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Self ignition (°C)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Explosion limits (Vol %)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>-</td>
</tr>
</tbody>
</table>

**Solubility**

- Solubility in water: Soluble
- n-octanol/water coefficient: Additional information
- Solubility in fat: Soluble
- Additional information: N/A

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

No data available

**10.2. Chemical stability**

The product is stable under the conditions, noted in section 7.

**10.3. Possibility of hazardous reactions**

Non specific.

**10.4. Conditions to avoid**

Non specific.

**10.5. Incompatible materials**

Strong acids, strong bases, strong oxidations remedies and strong reduction remedies.

**10.6. Hazardous decomposition products**

The product is not degraded when used as specified in section 1.

**SECTION 11: Toxicological information**

**11.1. Information on toxicological effects**

**Acute toxicity**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Species</th>
<th>Test</th>
<th>Route of exposure</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Long term effects**

Non specific.

**SECTION 12: Ecological information**

**12.1. Toxicity**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Species</th>
<th>Test</th>
<th>Test duration</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**12.2. Persistence and degradability**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Biodegradability</th>
<th>Test</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**12.3. Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Potential bioaccumulation</th>
<th>LogPow</th>
<th>BFC</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**12.4. Mobility in soil**

No data available

**12.5. Results of PBT and vPvB assessment**

No data available

**12.6. Other adverse effects**

Non specific.

**SECTION 13: Disposal considerations**
According to EC-Regulation 1907/2006 (REACH)

13.1. Waste treatment methods
This product is considered a non-hazardous product.
Used can be disposed according to state regulations or returned to Inelco A/S

Waste
- EWC code
- Specific labelling
- Contaminated packing
  Get at once rid of wrappings, which contains leftovers from the product (the same way as the product).

SECTION 14: Transport information

Non dangerous goods, referring to ADR and IMDG.

14.1 – 14.4

<table>
<thead>
<tr>
<th>ADR/RID</th>
<th>UN number</th>
<th>UN proper shipping name</th>
<th>Transport hazard class(es)</th>
<th>Packing group</th>
<th>Notes</th>
<th>Hazardous constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>IMDG</td>
<td>UN-no.</td>
<td>Proper Shipping Name</td>
<td>Class</td>
<td>PG*</td>
<td>EmS</td>
<td>MP**</td>
</tr>
</tbody>
</table>

14.5. Environmental hazards

14.6. Special precautions for user

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
No data available

(*) Packing group

(**) Marine pollutant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

- Demands for specific education

15.2. Chemical safety assessment
No

SECTION 16: Other information

Sources
EC regulation 1907/2006 (REACH)
Directive 2000/532/EC
EC Regulation 1272/2008 (CLP)

Full text of H/R-phrases as mentioned in section 3

- The full text of identified uses as mentioned in section 1

Other symbols mentioned in section 2

Other
It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.
The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

The safety data sheet is validated by
AM-Gruppen
According to EC-Regulation 1907/2006 (REACH)

Date of last essential change
(First cipher in SDS version)

Date of last minor change
(Last cipher in SDS version)