



## TECHNOLOGY 236 XT



### Overview

#### TECHNOLOGY 236 XT

cod. 816251

Inverter MMA electrode and TIG welding machine in direct current (DC) with scratch striking.

Use with a wide range of electrodes: rutile, basic, stainless steel, cast iron, etc.

Robust and impact resistant.

Features:

- compact and light;
- Ø 50mm quick connector (socket);
- high welding current stability in spite of mains voltage fluctuations;
- arc force, hot start and anti-stick devices;
- thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator (+/- 15%) protections.

Complete with MMA welding accessories and aluminium carry case.



1 PH 230V



CE MARKING



EAC CERTIFICATION

### Technical data

CODE	CODE 816251	V <sub>0 DC</sub>	MAX NO LOAD VOLTAGE 60 V	η	EFFICIENCY 89 V
V <sub>1PH</sub>	SINGLE PHASE MAINS VOLTAGE 230 V	A <sub>MAX</sub>	MAX ABSORBED CURRENT 38 A	φ	POWER FACTOR (cosphi) 0,7
F	MAINS FREQUENCY 50 / 60 Hz	A <sub>60%</sub>	ABSORBED CURRENT AT 60% - MAX 22 A	Ø <sub>DC MIN/MAX</sub>	D. USABLE ELECTRODES IN DC 1,6 - 4 mm
A <sub>MIN MAX DC</sub>	CURRENT RANGE 5 - 200 A	P <sub>MAX</sub>	MAX ABSORBED POWER 6 kW	IP	PROTECTION DEGREE IP23
A <sub>MAX 40°C DC</sub>	MAX CURRENT DC (EN 60974-1) 200 @ 35 % A	P <sub>60%</sub>	ABSORBED POWER AT 60% 3,3 kW	W <sub>H L</sub>	DIMENSIONS 37,5 x 50 x 22 cm



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DC CURRENT 140 A



MOTORGENERATOR MINIMUM POWER  
10 kW



WEIGHT 10,55 kg

### Included Accessories

CABLE - 124887

CABLE TW05V-A 1X025 02.00M PLUG ATLAS - 125033



TOLEDO 300 WORK CLAMP - 712231



DALLAS 300 ELECTRODE HOLDER 300A - 712260

ALUMINIUM CARRY CASE - 734600