

## Masterweld 300

**Masterweld 300** is a professional, robust, **3 Phase** inverter power source for MMA welding and TIG DC applications with excellent arc characteristics.

**Masterweld 300** is specifically designed for adverse working conditions, such as of shore, shipyards, boat-maintenance and repair.

**TIG DC functions** and **digital control** available is an optimized combination also for maintenance, building construction, light-medium metal structures.

**Hot Start** and **Arc Force** are adjustable in MMA welding and guarantee a better arc ignition, smoother deposition and f uent welding.

**Anti Sticking** allows electrode unstick from the base material in case of accidental sticking.

Most of market-electrodes **up to 6mm** diameter can be easily welded.

In TIG DC both **pulse frequency** (0,5-250Hz) and **pulse base current** can be set by the welder for optimal arc focusing, lower heat input and lower deformations.



- Robust construction for heavy duty use
- Built-in Wind Tunnel protects electronic devices from dust and saltiness and improves reliability
- Digital display for setting and reading welding parameters
- Microprocessor controls real-time welding parameters
- Hot Start increases the start-current and gives better arc ignition
- Arc Force avoids short circuits and lack of fusion during the welding
- Lift TIG DC ignition reduces Tungsten inclusions
- Trolley available
- Remote Control applicable



Accessories	
Masterweld 300	
Trolley 02	
Electrode Holder 35mm <sup>2</sup> L=4m	
Earth Cable 35mm <sup>2</sup> L=4m	
Torch TIG 26V L=4m	
Remote control RC01 L=5m	
Remote control RC01 L=10m	
Remote control RC01 L=20m	
Suggested composition:	
Masterweld 300	
Electrode Holder 35mm <sup>2</sup> L=4m	
Earth Cable 35mm <sup>2</sup> L=4m	



## **Details**

Input voltage	3 x 400V voltage protected ± 15% / 50-60 Hz						
Amperage draw	20A						
Duty cycle	MMA			TIG			
% (40°C)	40%	60%	100%	50%	60%	100%	
Amps	300A	220A	200A	300A	250A	210A	
Amps - Min &Max	10A - 300A			5A - 300A			
Open circuit voltage (OCV)	76/9V						
Р1МАХ	13.3 - 10.7kVA						
IP	23\$						
Dimensions	460 x 230 x 325mm						
Weight	20.8Kg						

Processes: MMA - TIG DC

CE Directives: 2002/95/CE, 2004/108/CE,

2006/95/CE

CE Standards: EN 60974-1, EN 60974-10

## **Power inverter Inside**

- Higher ef ciency
- Lower energy demand