

Ultra Topcoat

Product description

This is a one component oxidatively drying alkyd coating. It has a gloss finish with good gloss retention. It is fast drying. To be used as topcoat in atmospheric environments.

Typical use

Marine:
Recommended for engines, topside, deck and superstructure.

Protective:
Suitable for a wide range of industrial structures.

Approvals and certificates

Low flame spread certificate according to BS 476 Part 6
Additional certificates and approvals may be available on request.

Colours

according to colour card and Multicolor Industry tinting system (MCI)

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	46 ± 2 %
Gloss level (60 °)	ISO 2813	gloss (70-85)
Flash point	ISO 3679 Method 1	25 °C
VOC-Solvent Emission Directive	SED (1999/13/EC)	411 g/kg

The provided data is typical for factory produced products, subject to slight variation depending on colour.
Gloss level: According to Jotun Performance Coatings' definition.

Recommended film thickness per coat

Film thickness and spreading rate	Dry film thickness (µm)	Wet film thickness (µm)	Theoretical spreading rate (m ² /l)
Minimum	30	65	15
Maximum	40	90	11,3
Typical	35	80	12,8

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)

Application

Application methods

The product can be applied by

- Spray: Use airless spray or conventional spray.
- Brush: Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
- Roller: May be used. Care must be taken to achieve the specified dry film thickness.

Product mixing ratio (by volume)

Single pack

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 7

Guiding data for airless spray

Nozzle tip (inch/1000): 15-19
Pressure at nozzle (minimum): 150 bar/2100 psi

Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	1 h	30 min	20 min	15 min
Walk-on-dry	5 h	3 h	3 h	2 h
Dried to over coat, minimum	7 h	4 h	3 h	2 h

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and within the DFT range of the product.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

Products primarily meant for use as primers and antifoulings may have slight color variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
